Work Orde Thursday, Septen											Page	1	
Item ID: Revision ID: Item Name:	D3566-5 Gasket			Accept					Setup	Start Stop		1010 10 110 180 1818 18 18 188	
Start Date: Required Date: Reference:	9/30/2010 10/8/2010	Start Qty: 12.00 Req'd Qty: 12.00	1 1 1 1 1 1 1 1 1 1		Cust Item 1 Customer:	ID:							
Approvals:	Process Plan	n:	Date:	Tooling: SPC (Y/N):		ate:		1	Run	Start Stop			
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp	
Draw Nbr D3566	Revi	sion Nbr										-	
100 Waterjet FLOW CNC Waterje	et L'	FLOW WATER JET Memo 1-Cut as per Deburr if ne	cessary	0.00 0.00 C □ Prog Rev: 0.00	□2-						(1)	Ď	_
QC Quality Control		Memo		0.00				ान्द्र । ए	7 -10	-4			_

120

QC8- Inspect parts - second check

0.00

0

Memo

000 616 00.0

H2 ____

Quality Control

Dart Ae	rospace	Ltd								
W/O:			V	ORK ORDER CH	ANGES					
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			4							
Part No	Part No: PAR #:		Fault Category:			NCR: Yes No DQA:			_ Date: _	
Resolution:		Disposition:			QA: N/C Closed:					
NCR:			WORK OR	DER NON-CONFO	RMANCE	(NCR)			
DATE	STEP	Description of NC Section A	Corrective Action S Initial Action Description Chief Eng Chief Eng		Section B otion	Sign &	Verification Section C		Approval Chief Eng	Approval QC Inspector
					•					
- , . 		<u> </u>								

Work Order ID 62463

Thursday, September 30, 2010 12:43:56 PM



Page 2

Item ID:

D3566-5

Accept

Date:

Setup Start

Stop

Start



Revision ID:

Start Date:

Item Name: Gasket

Required Date: 10/8/2010

9/30/2010

Start Oty: 12.00

Reg'd Otv: 12.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: _____

Date: _____

Tooling:

SPC (Y/N):

Date:

Run



Stop

Sequence ID/

Work Center ID

130

Packaging Packaging

Operation Description

Identify as per dwg & Stock Location:

Memo

Memo

Set Up/ **Run Hours**

0.00

0.00

Tool ID

Tool # Plan Code

Accept Otv

Reject Reject Otv

Insp. Number Stamp

140

OC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Dart Aerospace Ltd

- u	. oopaoo	Liu											
W/O:			WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
							·		-				
Part No		PAR #:											
Resol		solution:	Disposition):	QA: N/C	Closed:		Date: _					
NCR:			WORK ORDER NON-CONFORMANCE (NCR)										
DATE	CTED	Description of NC		Corrective Action Section		Verific	cation	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sect	ion C	Chief Eng	QC Inspector				
	-												
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Picklist Print

Thursday, September 30, 2010 12:44:01 PM

Work Order ID: 62463

Parent Item:

D3566-5

Parent Item Name: Gasket



Start Date: 9/30/2010

Required Date: 10/8/2010

Page 1

Start Qty: 12.00

Required Qty: 12.00

Comments:

IPP Rev:A

New Issue 07-03-08 ec

IPP Rev:B

Added Drain Holes 07-07-09 JLM

IPP Rev:C

As per Rev C 07-09-09 JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MNEO60S.063		Purchased	No			100	sf	415.0353	1.06	13.38947			
										<u> </u>	BIG 10-	4	

NEOPRENE SHEET 0.063

<u>Location</u>	Loc Qty	Loc Code	
MAT	309.7822		
114691	105.9602		
115500	203.822		115500
MAT052	105.2531		•
114176	105.2531		



Dart Ae	rospace	Ltd							_
W/O:			WO	RK ORDER CHANGI	ES				
DATE	STEP	PRO	PROCEDURE CHANGE					Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							
	Re	esolution:	Disposition		_ QA: N/C Clo	sed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)			
		Description of NC	Corrective Action Sec		on B	Verification		Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector
						,			
		The state of the s							

DART AEROSPACE LTD	Work Order:	62463
Description: Gasket	Part Number:	D3566-5
Inspection Dwg: D3566 Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
38.50	+/-0.030	38.50	8		T BOI	
43.50	+/-0.030	43,50	y		7	
5.50 Pitch	+/-0.030	5,503	8		V BUD	
2.50	+/-0.030	7,50	8X		V	
2.43	+/-0.030	2,444	*		V	
3.10	+/-0.030	3,100	*		V	
2.50	+/-0.030	2,50	20		V	
0.30	+/-0.030	-304	×		J	
0.30	+/-0.030	.303	*		V	
0.063	+/-0.010	,061	×		V	
6.75	+/-0.030	6.75	%		7	
10.00	+/-0.030	10.00	9		τ .	· · · · · · · · · · · · · · · · · · ·
20.00	+/-0.030	20.06	>		7	
30.00	+/-0.030	30,00	1		1	
Ø0.19	+/-0.030	191	×		V	
				! 		

Measured by:	Audited by:	Prototype Approval:	N/A
Date: 10-10-4	Date: 6/10/05	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	07.03.14	New Issue	KJ/JLM	
В	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
С	07.09.06	Ø0.188 dimension removed	KJ/JLM , ,	
D	08.01.16	Dwg Rev updated	KJ/EC/DD	<i>y</i>

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W/O:		WORK ORDER CHANGES											
DATE	STEP	PR	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _					
	Reso	olution:	Disposition):	QA: N/C C	osed:		Date: _					
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NCF	R)							
DATE	OTED	Description of NC	Corrective Action		ection B Ver		fication Approv	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		ion C	Chief Eng	QC Inspector				
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Dart Aerospace Ltd

W/O:			V	VORK ORDER CHANC	GES					· .
DATE	STEP	PRO	ROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										-
- 744										
Part No		PAR #:								
	Res	solution:	Disposit	ion:	QA: N	QA: N/C Closed:			Date:	
NCR:			·	DER NON-CONFORM						
DATE	STEP	Description of NC Section A	Corrective Action Initial Action Description		tion B			cation ion C	Approval Chief Eng	Approval QC Inspector
		occion / /	Chief Eng	Chief Eng		Date	3601		Office Ling	QO mapector
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